

TruFit[®] Fittings

Pipe, Weld , and
Adapter Fittings



100% Made in the USA

Company Information



1926 SSP Fittings Corp. is founded in Cleveland, Ohio, U.S.A. SSP begins as a contract manufacturer of screw machine products in brass and carbon steel to general industry.

1940s World War II shifts the company's focus to production of fittings for tubing, pipe, and hose. Following the war, SSP's customers are able to satisfy their own requirements without relying on outside companies for production. SSP contracts.



1970s New Focus. By the early 1970s, SSP embarks on a market & manufacturing driven strategy of producing quality fittings from difficult-to-machine alloys. The performance requirements of customers utilizing these materials in industries as diverse as marine, defense, offshore oil, and aerospace, drive SSP to establish both conformance quality standards, and service levels, which are significantly ahead of general industry at the time.

1980s The "Works". Things are really happening for SSP. The company establishes a product line and distribution channel for hydraulic fittings, which require significant investments in a new, state-of-the-art facility south of Cleveland. SSP builds a 165,000 sq. ft. facility to house our vertically-integrated "Works," including, by now, tool & die design & production, custom closed-die forging, machining, finishing operations, assembly and test. With over 200 work centers, SSP's Twinsburg "Works" is among the largest single-site facilities in the entire industry.



1990s Market Expansion. In response to continued customer requests for alternative product offerings in the Instrumentation fitting and valve marketplace, strategic plans were developed to design, manufacture and distribute American-manufactured, tube fittings and valves as direct alternatives to the registered trademark brands of Swagelok®, Parker CPI® and Hoke Gyrolok®. Finally, as has now come to be expected, SSP is one of the first companies in our market to earn ISO 9001 certification.



2000 The New Force. With an established, efficient distribution network in place, SSP expands into global markets with additional fabricated products under the instrumentation brand names Duolok®, Unilok®, Griplok®, TruFit® pipe, weld, hose and adapter fittings and FloLok® valves.

Significant investments in information technology, modern production equipment and Lean-Sigma® operational processes prepare the company to leverage its reputation for speed and high conformance quality with the sizable market opportunities targeted through decades of deliberate investment in the sound fundamentals of quality, service, performance, and value.



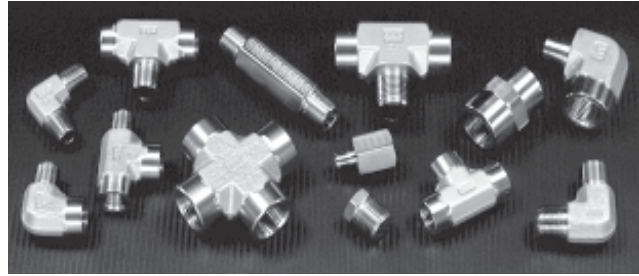
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TruFit Fittings

Features

TruFit Pipe, Weld and Adapter Fittings are designed and manufactured to provide a reliable connection when welded, brazed or threaded to pipe, welded to tube, or threaded between components used in instrumentation, hydraulic, and process piping systems.



TruFit is manufactured from fully-traceable raw material to close tolerances and superior surface finishes. TruFit provides optimal performance when installed in accordance with SSP's recommendations and the design parameters appropriate for each type of connection – tapered thread, straight thread, and weld & braze.

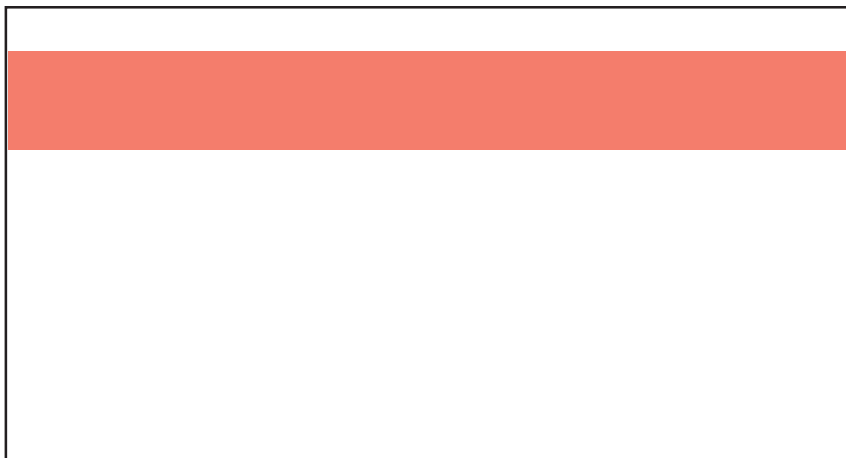
Specification and Application Guidelines

Application Parameter	Tapered Thread	Parallel Thread	Weld & Braze
Pressures	Very high to >10,000 psi (static systems only)	High to 6,000 psi (static & dynamic systems)	Very high to 15,000 psi (static and dynamic systems)
Temperatures	Stainless: -425° to 1200°F Brass: -40° to 400°F Monel®: -65° to 800°F	Nitrile/Buna: -30° to 250°F Viton®: -15° to 400°F	Stainless: -425° to 1200°F
Vibration Resistance	Poor	Very Good	Excellent
Materials	316/316L Stainless Steel to ASTM A-276 and A-479 bar stock, A-182 forgings. Brass CA377/CA360/CA345 to ASTM B-16 and B-435 bar stock, B-283 forgings	316/316L stainless steel to ASTM A-276 and A-479 bar stock, A182 forgings	316/316L stainless steel to ASTM A276 and A-479 bar stock, A-182 forgings
Size Available (nominal)	1/16" - 2"	#4 - #32	1/8" - 2"
Seal Reliability	Good in static systems Poor in dynamic systems Medium tolerance to minor thread imperfections Medium tolerance to assembly variation	Excellent in static systems: Very good in dynamic systems Medium tolerance to thread & taper angle imperfections	Excellent. Permanently brazed or welded joints are leak-free & high resistance to vibration
Assembly			
Thread & Port Preparation	Anaerobic sealant, or pipe thread sealant or tape	General lubricant applied to threads	Fluxing and other prep steps required for weld.
Ease of Assembly	Medium L1 thread gauge & basic ass'y practices must be followed	High Intuitive make-up Repeatable Process	Difficult Certified welding or brazing skills required.
Ease of Maintenance	Limited breaks and remakes due to metal deformation of threads	Very good. Virtually unlimited breaks & remakes. O-ring replacement only	N/A. Permanently assembled joint cannot be maintained.
Specification Conformance (design thread and pressure)	NPT: ANSI B1.20.1 & AS-7105 (frm. MIL-P-7105B) ISO/BSPT: ISO 7/1, JIS B0203, BS EN 10226-1	SAE: J1926, ISO 11926, ASME B1.1, ISO 263 ISO/BSPP: ISO 228, JIS B0202	NPT: ANSI B1.20 & AS7105
Pressure Ratings	ASME B31.3	ASME B31.3	ASME B31.3 ASME B31.1

Pressure Ratings

Catalog pressure ratings shown are for temperatures from -20 to 100°F (-28 to 37°C). See the individual part in question for exact maximum recommended pressures.

Pressure ratings from -20 to 100°F (-28 to 37°C) are based on an allowable stress value of 20,000 psi (1378 bar) in accordance with ASME B31.3.



Parallel Thread (SAE)

SAE / ISO	316 SS			
	Male		Female	
	psig	bar	psig	bar
1	-	-	-	-
2	6,000	414	5,500	380
4	6,000	414	5,400	373
6	6,000	414	5,400	373
8	6,000	414	4,800	331
12	4,800	331	4,200	290
16	3,600	248	2,400	166
20	3,000	207	2,000	138
24	2,400	166	1,800	124
32	1,800	124	1,500	104



Weld & Braze

Nominal Size	316 SS				
	Pipe (Schedule 40)		Tubing		
	psig	bar	Size	psig	bar
1/16"	-	-	1/16 x .020	12100	834
1/8"	6296	434	1/8 x .035	11000	759
1/4"	6111	421	1/4 x .049	10300	710
3/8"	5056	349	3/8 x .065	6550	451
1/2"	4866	336	1/2 x .083	6250	431
3/4"	4036	278	3/4 x .095	5800	400
1"	3793	278	1 x .109	4850	334
1-1/4"	3163	262	1-1/4 x .156	4900	338
1-1/2"	2862	197	1-1/2 x .188	4900	338
2"	2432	167	2 x .188	3600	248



Temperature Limitation

System temperatures may be limited by the thread sealant or, when applicable, the gasket or O-ring material. Pressure derating factors for applications at temperatures greater than 100°F (37°C) were determined from this pressure code and are listed in the tables below.

STRESS FACTORS FOR DETERMINING PIPING SYSTEM PRESSURE RATINGS AT ELEVATED TEMPERATURES				
TEMPERATURE STRESS FACTORS				
Temperature		Stainless Steel		Copper
°F	°C	304SS	316SS	
100	38	1.00	1.00	1.00
200	93	1.00	1.00	.80
300	149	1.00	1.00	.78
400	204	.94	.97	.50
500	260	.88	.90	-
600	316	.82	.85	-
700	371	.80	.82	-
800	427	.76*	.80*	-
900	482	.73*	.78*	-
1000	538	.69*	.73*	-
1200	649	.30*	.37*	-

* The precipitation of chromium carbides potentially resulting in intergranular corrosion may occur when exposed to operating temperatures above 800°F. Consult the factory for further information.

INSTRUCTIONS: To determine maximum allowable working pressures for the piping system at elevated temperatures, multiply the applicable tube or pipe maximum allowable working pressure by the corresponding temperature stress factor from the table above.

Cleaning and Packaging

Standard

TruFit components are cleaned in accordance with SSP documented work instructions using equipment calibrated to NIST standards with environmentally-safe and stable agents, ultrasonics, and heat/temperature to remove all residual oil, grease and loose particles. Stainless steel components are passivated to the requirements of MIL QQ-P-35 and ASTM A 967.

Special

TruFit components are available specially cleaned and packaged for oxygen service to ensure compliance with the product cleanliness requirements as stated in CGA G-4.1 and ASTM G 93 Level C.



Interchangeability

TruFit pipe fittings are functionally interchangeable with Swagelok®/Cajon®, Parker™, and Hoke® instrumentation quality pipe, weld and adapter fittings.



Tapered Thread (NPT)

Example: ISST4HRN2

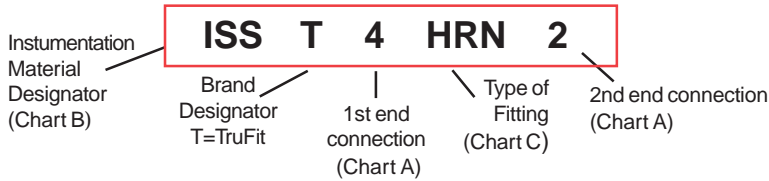


CHART A	
Size	Part # Size Designators
	MNPT, FNPT Size*
1	1/16"
2	1/8"
4	1/4"
6	3/8"
8	1/2"
12	3/4"
16	1"
20	1-1/4"
24	1-1/2"
32	2"



CHART B	
Material Designator	Material
ISS	316 Stainless Steel
IB	Brass
IM	Monel®

CHART C	
Description of TruFit Fitting Types	Type of Fitting
Adapter	A
Branch Tee	BT
Close Nipple	CN
Elbow	E
Elbow 45°	E45
Hex Coupling	HCG
Hex Long Nipple	HLN
Hex Nipple	HN
Hollow Hex Plug	HHP
Male Elbow	ME
Male Tee	MT
Pipe Cap	PCP
Pipe Cross	PCS
Pipe Plug	PP
Pipe Tee	PT
Reducing Adapter	RA
Reducing Bushing	RB
Reducing Street Elbow	RSE
Street Elbow	SE
Street Elbow 45°	SE45
Street Tee	ST

Parallel Thread (SAE)

Example: ISST4MC2MST

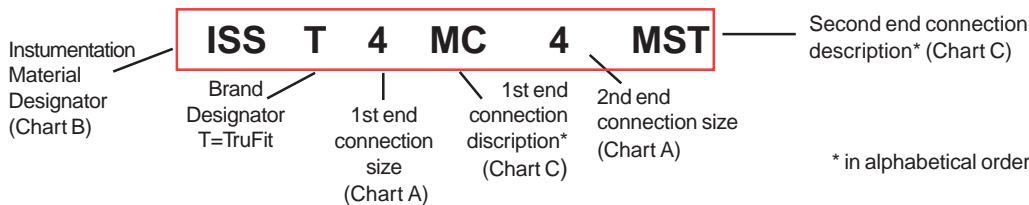


CHART A	
Size	Part # Size Designators
	MNPT, FNPT Size*
1	1/16"
2	1/8"
4	1/4"
6	3/8"
8	1/2"
12	3/4"
16	1"
20	1-1/4"
24	1-1/2"
32	2"



CHART B	
Material Designator	Material
ISS	316 Stainless Steel

CHART C	
Description of TruFit Fitting Types	Type of Fitting
Female NPT	FC
Female SAE	FST
Male NPT	MC
Male SAE	MST
Plug, SAE	GP
Plug, SAE countersunk	CGP

* in alphabetical order

How To Order

Weld & Braze (Tube & Pipe)

Example: ISST4TSUC

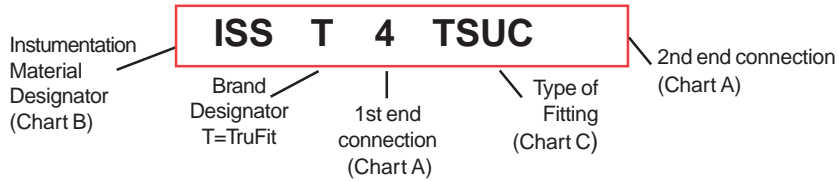


CHART A	
Size	Part # Size Designators
1	1/16"
2	1/8"
4	1/4"
6	3/8"
8	1/2"
12	3/4"
16	1"
20	1-1/4"
24	1-1/2"
32	2"



CHART B	
Material Designator	Material
ISS	316 Stainless Steel
IM	Monel®

CHART C	
Description of TruFit Fitting Types	Type of Fitting
Adapter	MPTS
Adapter	MTTS
Female Connector	TSFC
Male Connector	TSMC
Female Elbow	TSFE
Male Elbow	TSME
Union	TSU
Cross	TSUC
Union Elbow	TSUE
Union Tee	TSUT

Conversion Adapters (ISO, AN)

Example: ISST4AN4MC

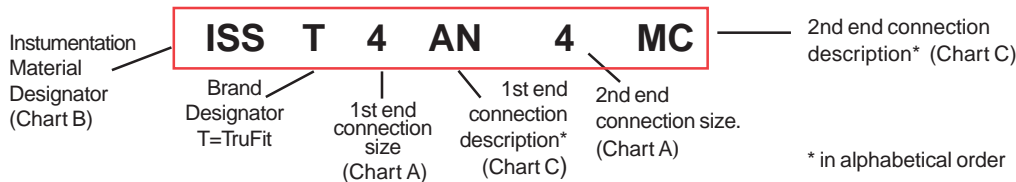


CHART A	
Size	Part # Size Designators
	MNPT, FNPT Size*
1	1/16"
2	1/8"
4	1/4"
6	3/8"
8	1/2"
12	3/4"
16	1"
20	1-1/4"
24	1-1/2"
32	2"



CHART B	
Material Designator	Material
ISS	316 Stainless Steel
IB	Brass
IM	Monel®

CHART C	
Description of TruFit Fitting Types	Type of Fitting
37° AN	AN
37° AN Female	ANF
Female NPT	FC
Female ISO Straight	FRS
Male NPT	MC
Male ISO Straight	MRS
Male ISO Tapered	MRT
Male SAE	MST

TruFit Visual Index

TAPERED THREAD

Nipple

pages 10-11

Close Nipple (CN)



Hex Nipple (HN)



Hex Long Nipple (HLN)



Hex Reducing Nipple (HRN)



Coupling

page 11

Hex Coupling (HCG)



Hex Reducing Coupling (HRCG)



Cap & Plug

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Pipe Cap (PCP)



Pipe Plug (PP)



Hollow Hex Plug (HHP)



Adapter

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Adapter (A)



Reducing Adapter (RA)



Bushing

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Reducing Bushing (RB)



Vent Protector

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Mud Dauber (MD)



Tee

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Pipe Tee (PT)



Street Tee (ST)



Branch Tee (BT)



Male Tee (MT)



Cross

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Pipe Cross (PCS)



Elbow

pages 16-17

Elbow (E)



45° Elbow (E45)



Male Elbow (ME)



Street Elbow (SE)



Reducing Street Elbow (RSE)



45° Street Elbow (SE45)



Union Ball Joint

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Female Pipe Union (KUT)



Dimensions (shown in inches) are for reference only and subject to change.
When ordering, specify material designator with part number (see page 5 for complete ordering information).

TruFit Visual Index

PARALLEL THREAD

Adapter

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Female SAE x Male NPT Adapter (FST-MC)



Female SAE x Male SAE Adapter (FST-MST)



Male NPT x Male SAE Adapter (MC-MST)



Male SAE x Male SAE (MST)



Plug

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SAE Plug (GP)



SAE Countersunk Plug (CGP)



WELD & BRAZE

Tube to Pipe

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Tube Socket Weld Male Connector (TSMC)



Tube Socket Weld Female Connector (TSFC)



Tube to Pipe

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Tube Socket Weld Male Elbow (TSME)



Tube Socket Weld Female Elbow (TSFE)



Tube to Tube Union

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Tube Socket Weld Union (TSU)



Tube Socket Weld Union Elbow (TSUE)



Tube Socket Weld Union Tee (TSUT)



Tube Socket Weld Union Cross (TSUC)



CONVERSION ADAPTER

Adapter

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37° AN x Female NPT Adapter (AN-FC)



37° AN x Male NPT Adapter (AN-MC)



37° AN x Male SAE Adapter (AN-MST)



Female NPT x Male ISO Straight Adapter (FC-MRS)



Female NPT x Male ISO Tapered Adapter (FC-MRT)



Female ISO Straight Adapter x Male NPT (FRS-MC)



Male NPT x Male ISO Straight Adapter (MC-MRS)



Male NPT x Male ISO Tapered Adapter (MC-MRT)

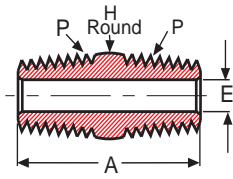


Dimensions (shown in inches) are for reference only and subject to change.
When ordering, specify material designator with part number (see page 5 for complete ordering information).

Visit www.sspfittings.com for more information.

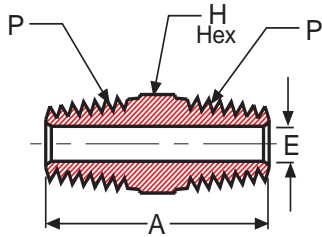
Nipple

Threaded/Tapered



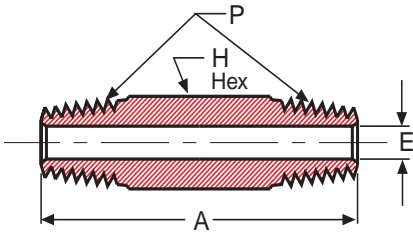
Close Nipple (CN)

TruFit Part #	P Male NPT Size	Dimensions (in.)			Working Pressure (psig)	
		A	E	H	Brass	316 SS
T2CN	1/8	.75	.16	7/16	5,050	10,100
T4CN	1/4	1.13	.25	9/16	4,050	8,300
T6CN	3/8	1.13	.34	11/16	3,950	7,850
T8CN	1/2	1.50	.42	7/8	3,850	7,750
T12CN	3/4	1.50	.57	1-1/16	3,650	7,350
T16CN	1	1.88	.84	1-3/8	2,650	5,500



Hex Nipple (HN)

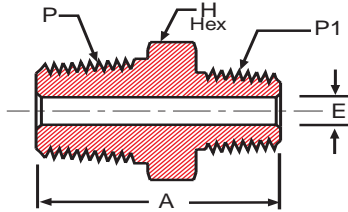
TruFit Part #	P Male NPT Size	Dimensions (in.)			Working Pressure (psig)	
		A	E	H	Brass	316 SS
T1HN	1/16	1.01	.12	5/16	5,550	11,300
T2HN	1/8	1.06	.18	7/16	5,050	10,100
T4HN	1/4	1.45	.28	5/8	4,050	8,300
T6HN	3/8	1.45	.40	3/4	3,950	7,850
T8HN	1/2	1.89	.53	7/8	3,850	7,750
T12HN	3/4	1.96	.71	1-1/8	3,650	7,350
T16HN	1	2.34	.93	1-3/8	2,650	5,500
T20HN	1-1/4	2.48	1.25	1-3/4	-	6,200
T24HN	1-1/2	2.61	1.5	2	-	5,100
T32HN	2	2.82	1.93	2-1/2	-	4,000



Hex Long Nipple (HLN)

TruFit Part #	P Male NPT Size	Dimensions (in.)			Working Pressure (psig)	
		A	E	H	Brass	316 SS
T2HLN1.5	1/8	1.50	.19	7/16	5,050	10,100
T2HLN2.0	1/8	2.00	.19	7/16	5,050	10,100
T2HLN2.5	1/8	2.50	.19	7/16	5,050	10,100
T2HLN3.0	1/8	3.00	.19	7/16	5,050	10,100
T4HLN1.5	1/4	1.50	.28	5/8	4,050	8,300
T4HLN2.0	1/4	2.00	.28	5/8	4,050	8,300
T4HLN2.5	1/4	2.50	.28	5/8	4,050	8,300
T4HLN3.0	1/4	3.00	.28	5/8	4,050	8,300
T4HLN4.0	1/4	4.00	.28	5/8	4,050	8,300
T6HLN1.5	3/8	1.50	.40	3/4	3,950	7,850
T6HLN2.0	3/8	2.00	.40	3/4	3,950	7,850
T6HLN2.5	3/8	2.50	.40	3/4	3,950	7,850
T6HLN3.0	3/8	3.00	.40	3/4	3,950	7,850
T8HLN2.0	1/2	2.00	.53	7/8	3,850	7,750
T8HLN3.0	1/2	3.00	.53	7/8	3,850	7,750
T8HLN4.0	1/2	4.00	.53	7/8	3,850	7,750
T12HLN2.0	3/4	2.00	.71	1-1/8	3,650	7,350
T12HLN3.0	3/4	3.00	.71	1-1/8	3,650	7,350
T12HLN4.0	3/4	4.00	.72	1-1/16	3,650	7,350
T16HLN3.0	1	3.00	.93	1-3/8	2,650	5,500
T16HLN4.0	1	4.00	.93	1-3/8	2,650	5,500

Nipple

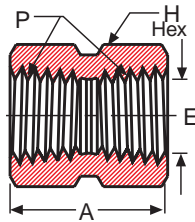


Hex Reducing Nipple (HRN)

TruFit Part #	P Male NPT Size	P1 Male NPT Size	Dimensions (in.)			Working Pressure (psig)	
			A	E	H	Brass	316 SS
T2HRN1	1/8	1/16	1.03	.11	7/16	5,050	10,100
T4HRN2	1/4	1/8	1.26	.19	5/8	4,050	8,300
T6HRN2	3/8	1/8	1.26	.19	3/4	3,950	7,850
T6HRN4	3/8	1/4	1.45	.28	3/4	3,950	7,850
T8HRN2	1/2	1/8	1.51	.19	7/8	3,850	7,750
T8HRN4	1/2	1/4	1.70	.28	7/8	3,850	7,750
T8HRN6	1/2	3/8	1.70	.40	7/8	3,850	7,750
T12HRN4	3/4	1/4	1.77	.28	1-1/8	3,650	7,350
T12HRN8	3/4	1/2	1.96	.53	1-1/8	3,650	7,350
T16HRN8	1	1/2	2.15	.53	1-3/8	2,650	5,500
T16HRN12	1	3/4	2.15	.71	1-3/8	2,650	5,500
T20HRN16	1-1/4	1	2.45	.93	1-3/4	-	5,500
T24HRN16	1-1/2	1	2.55	.93	2	-	5,100

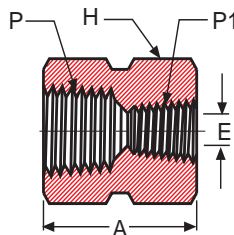
Threaded/Tapered

Coupling



Hex Coupling (HCG)

TruFit Part #	P Female NPT Size	P1 Female NPT Size	Dimensions (in.)			Working Pressure (psig)	
			A	E	H	Brass	316 SS
T2HCG	1/8	-	.75	.34	5/8	3,250	9,250
T4HCG	1/4	-	1.13	.45	3/4	3,350	7,750
T6HCG	3/8	-	1.13	.59	7/8	2,650	6,800
T8HCG	1/2	-	1.50	.73	1-1/8	2,450	5,950
T12HCG	3/4	-	1.53	.94	1-3/8	2,350	5,600
T16HCG	1	-	1.89	1.17	1-5/8	2,250	5,250
T20HCG	1-1/4	-	1.93	1.68	2	-	6,350
T24HCG	1-1/2	-	1.93	1.92	2-3/8	-	5,600
T32HCG	2	-	1.96	2.39	2-7/8	-	4,650

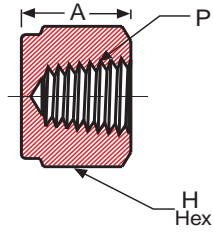


Hex Reducing Coupling (HRCG)

TruFit Part #	P Female NPT Size	P1 Female NPT Size	Dimensions (in.)			Working Pressure (psig)	
			A	E	H	Brass	316 SS
T4HRCG2	1/4	1/8	1.13	.43	3/4	3,250	7,750
T6HRCG4	3/8	1/4	1.13	.56	7/8	2,650	6,800
T8HRCG2	1/2	1/8	1.50	.43	1-1/8	2,450	5,950
T8HRCG4	1/2	1/4	1.50	.56	1-1/8	2,450	5,950
T8HRCG6	1/2	3/8	1.50	.70	1-1/8	2,450	5,950
T12HRCG4	3/4	1/4	1.75	.56	1-3/8	2,350	5,600
T12HRCG8	3/4	1/2	1.88	.86	1-3/8	2,350	5,600
T16HRCG8	1	1/2	1.89	.86	1-5/8	2,250	5,250
T16HRCG12	1	3/4	1.89	1.07	1-5/8	2,250	5,250

Cap and Plug

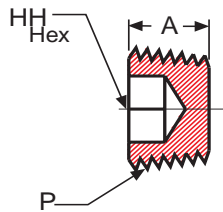
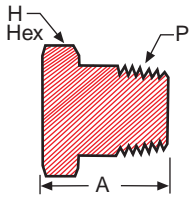
Threaded/Tapered



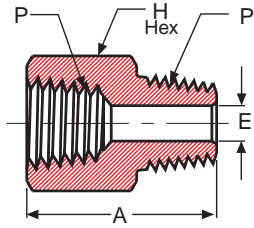
Pipe Cap (PCP)					
TruFit Part #	P Female NPT Size	Dimensions (in.)		Working Pressure (psig)	
		A	H	Brass	316 SS
T2PCP	1/8	.53	5/8	3,250	9,250
T4PCP	1/4	.91	3/4	3,350	7,750
T6PCP	3/8	1.03	7/8	2,650	6,800
T8PCP	1/2	1.34	1-1/8	2,450	5,950
T12PCP	3/4	1.44	1-3/8	2,350	5,600
T16PCP	1	1.62	1-5/8	2,250	5,250

Pipe Plug (PP)					
TruFit Part #	P Male NPT Size	Dimensions (in.)		Working Pressure (psig)	
		A	H	Brass	316 SS
T1PP	1/16	.53	3/8	5,550	11,300
T2PP	1/8	.56	7/16	5,050	10,100
T4PP	1/4	.74	9/16	4,050	8,300
T6PP	3/8	.78	11/16	3,950	7,850
T8PP	1/2	.97	7/8	3,850	7,750
T12PP	3/4	1.10	1-1/16	3,650	7,350
T16PP	1	1.24	1-5/16	2,650	5,500
T20PP	1-1/4	1.44	1-3/4	-	6,200
T24PP	1-1/2	1.50	2	-	5,100
T32PP	2	1.62	2-1/2	-	4,000

Hollow Hex Plug (HHP)					
TruFit Part #	P Male NPT Size	Dimensions (in.)		Working Pressure (psig)	
		A	HH	Brass	316 SS
T2HHP	1/8	.30	3/16	5,050	10,100
T4HHP	1/4	.46	1/4	4,050	8,300
T6HHP	3/8	.46	5/16	3,950	7,850
T8HHP	1/2	.54	3/8	-	7,750
T12HHP	3/4	.55	9/16	-	7,350
T16HHP	1	.69	5/8	-	5,500

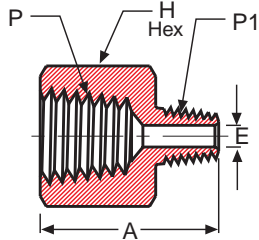


Adapter



Adapter (A)

TruFit Part #	P Male & Female NPT Size	P1 Male & Female NPT Size	Dimensions (in.)			Working Pressure (psig)	
			A	E	H	Brass	316 SS
T2A	1/8	-	1.04	.21	9/16	3,250	9,250
T4A	1/4	-	1.39	.28	3/4	3,350	7,750
T6A	3/8	-	1.44	.40	7/8	2,650	6,800
T8A	1/2	-	1.87	.50	1-1/16	2,450	5,950
T12A	3/4	-	1.93	.53	1-1/8	2,350	5,600
T16A	1	-	2.37	.72	1-3/8	2,250	5,250



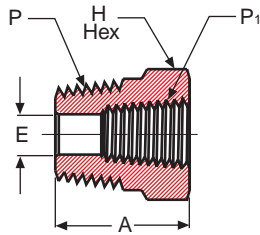
Reducing Adapter (RA)

TruFit Part #	P Female NPT Size	P1 Male NPT Size	Dimensions (in.)			Working Pressure (psig)	
			A	E	H	Brass	316 SS
T2RA1	1/8	1/16	1.09	.15	9/16	3,250	9,250
T4RA2	1/4	1/8	1.21	.19	3/4	3,350	7,750
T6RA2	3/8	1/8	1.25	.19	7/8	2,650	6,800
T6RA4	3/8	1/4	1.44	.28	7/8	2,650	6,800
T8RA2	1/2	1/8	1.50	.19	1-1/8	2,450	5,950
T8RA4	1/2	1/4	1.68	.28	1-1/8	2,450	5,950
T8RA6	1/2	3/8	1.68	.41	1-1/8	2,450	5,950
T12RA4	3/4	1/4	1.78	.28	1-3/8	2,350	5,600
T12RA6	3/4	3/8	1.78	.40	1-3/8	2,350	5,600
T12RA8	3/4	1/2	1.93	.53	1-3/8	2,350	5,600
T16RA4	1	1/4	2.00	.28	1-5/8	2,250	5,250
T16RA8	1	1/2	2.18	.53	1-5/8	2,250	5,250
T16RA12	1	3/4	2.18	.72	1-5/8	2,250	5,250
T20RA16	1-1/4	1	2.46	.93	2	-	5,500
T24RA16	1-1/2	1	2.47	.93	2-3/8	-	5,500

Threaded/Tapered

Bushing

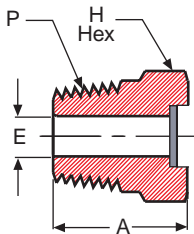
Threaded/Tapered



Reducing Bushing (RB)

TruFit Part #	P Male NPT Size	P1 Female NPT Size	Dimensions (in.)			Working Pressure (psig)	
			A	E	H	Brass	316 SS
T2RB1	1/8	1/16	.63	.19	7/16	3,350	9,600
T4RB2	1/4	1/8	.85	.28	5/8	3,250	8,300
T6RB2	3/8	1/8	.85	.34	3/4	3,250	7,850
T6RB4	3/8	1/4	.85	.40	3/4	3,350	7,750
T8RB2	1/2	1/8	1.09	.34	7/8	3,250	7,750
T8RB4	1/2	1/4	1.09	.43	7/8	3,350	7,750
T8RB6	1/2	3/8	1.10	.53	7/8	2,650	6,800
T12RB4	3/4	1/4	1.17	.56	1-1/8	3,350	7,350
T12RB6	3/4	3/8	1.17	.57	1-1/8	2,650	6,800
T12RB8	3/4	1/2	1.17	.70	1-1/8	2,450	5,950
T16RB4	1	1/4	1.36	.44	1-3/8	2,650	5,500
T16RB6	1	3/8	1.36	.58	1-3/8	2,650	5,500
T16RB8	1	1/2	1.36	.70	1-3/8	2,450	5,500
T16RB12	1	3/4	1.36	.92	1-3/8	2,350	5,500
T20RB16	1-1/4	1	1.47	1.15	1-3/4	-	5,250
T24RB16	1-1/2	1	1.57	1.15	2	-	5,100
T24RB20	1-1/2	1-1/4	1.57	1.50	2	-	5,100
T32RB16	2	1	1.75	1.50	2-1/2	-	4,000
T32RB20	2	1-1/4	1.75	1.50	2-1/2	-	4,000
T32RB24	2	1-1/2	1.75	1.70	2-1/2	-	4,000

Vent Protector



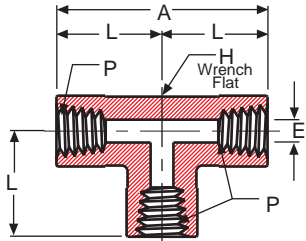
Mud Dauber (MD)

TruFit Part#	P-NPT Male Pipe	Dimensions (in.)		
		A	E	H
T2MD	1/8	.56	.19	9/16
T4MD	1/4	.75	.28	9/16
T6MD	3/8	.78	.37	11/16
T8MD	1/2	.96	.46	7/8
T12MD	3/4	1.10	.63	1 - 1/16

*Not a pressure containing device.

Tee

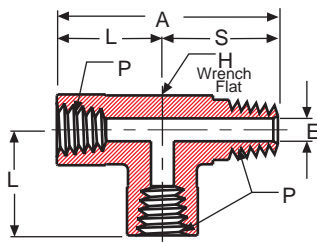
Threaded/Tapered



Pipe Tee (PT)

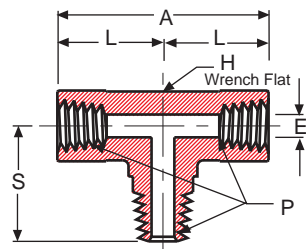
TruFit Part #	P Female NPT Size	Dimensions (in.)					Working Pressure (psig)	
		A	E	H	L	S	Brass	316 SS
T2PT	1/8	1.32	.34	9/16	.66	-	3,250	9,250
T4PT	1/4	1.76	.45	3/4	.88	-	3,350	7,750
T6PT	3/8	2.04	.59	7/8	1.02	-	2,650	6,800
T8PT	1/2	2.46	.73	1-1/16	1.23	-	2,450	5,950
T12PT	3/4	2.72	.94	1-5/16	1.36	-	2,350	5,600
T16PT	1	3.24	1.17	1-5/8	1.62	-	2,250	5,250
T20PT	1-1/4	3.40	1.68	2	1.70	-	-	6,350
T24PT	1-1/2	4.16	1.92	2-3/8	2.08	-	-	5,600
T32PT	2	4.78	2.31	2-7/8	2.39	-	-	4,650

Street Tee (ST)



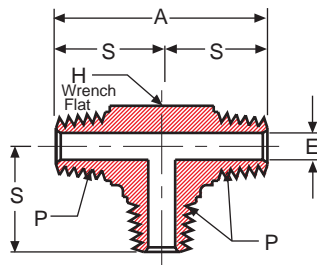
TruFit Part #	P Male & Female NPT Size	Dimensions (in.)					Working Pressure (psig)	
		A	E	H	L	S	Brass	316 SS
T2ST	1/8	1.44	.19	9/16	.66	.78	3,250	9,250
T4ST	1/4	1.97	.28	3/4	.88	1.09	3,350	7,750
T6ST	3/8	2.24	.40	7/8	1.02	1.22	2,650	6,800
T8ST	1/2	2.70	.53	1-1/16	1.23	1.47	2,450	5,250
T12ST	3/4	2.99	.71	1-3/8	1.38	1.61	-	5,600
T16ST	1	3.59	.93	1-5/8	1.62	1.97	-	5,250
T20ST	1-1/4	4.08	1.25	2	1.70	2.38	-	6,350
T24ST	1-1/2	4.72	1.50	2-3/8	2.08	2.64	-	5,600
T32ST	2	5.39	1.94	2-7/8	2.39	3.00	-	4,650

Branch Tee (BT)



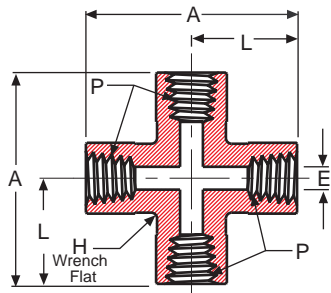
TruFit Part #	P Male & Female NPT Size	Dimensions (in.)					Working Pressure (psig)	
		A	E	H	L	S	Brass	316 SS
T2BT	1/8	1.32	.19	9/16	.66	.78	3,250	9,250
T4BT	1/4	1.76	.28	3/4	.88	1.09	3,350	7,750
T6BT	3/8	2.04	.40	7/8	1.02	1.22	2,650	6,800
T8BT	1/2	2.46	.53	1-1/16	1.23	1.47	2,450	5,950
T12BT	3/4	2.27	.71	1-3/8	1.36	1.59	-	5,600
T16BT	1	3.24	.93	1-5/8	1.62	1.97	-	5,250
T20BT	1-1/4	3.40	1.25	2	1.70	2.38	-	6,200
T24BT	1-1/2	4.16	1.50	2-3/8	2.08	2.64	-	5,100
T32BT	2	4.78	1.94	2-7/8	2.39	3.00	-	4,000

Male Tee (MT)



TruFit Part #	P Male NPT Size	Dimensions (in.)					Working Pressure (psig)	
		A	E	H	L	S	Brass	316 SS
T2MT	1/8	1.56	.19	7/16	-	.78	5,050	10,100
T4MT	1/4	2.18	.28	9/16	-	1.09	4,050	8,300
T6MT	3/8	2.44	.40	3/4	-	1.22	3,950	7,850
T8MT	1/2	2.94	.53	7/8	-	1.47	3,850	7,750
T12MT	3/4	3.18	.71	1-1/16	-	1.59	-	7,350
T16MT	1	3.94	.93	1-5/16	-	1.97	-	5,500

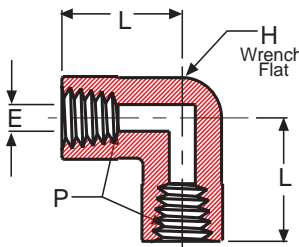
Cross



Pipe Cross (PCS)

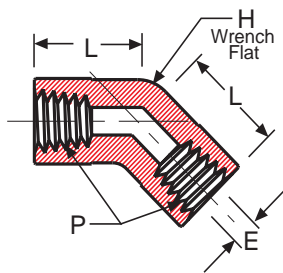
TruFit Part #	P Female NPT Size	Dimensions (in.)				Working Pressure (psig)	
		A	E	H	L	Brass	316 SS
T2PCS	1/8	1.32	.34	9/16	.66	3,250	9,250
T4PCS	1/4	1.76	.45	3/4	.88	3,350	7,750
T6PCS	3/8	2.04	.59	7/8	1.02	2,650	6,800
T8PCS	1/2	2.46	.73	1-1/16	1.23	2,450	5,950
T12PCS	3/4	2.72	.94	1-5/16	1.36	2,350	5,600
T16PCS	1	3.24	1.17	1-5/8	1.62	2,250	5,250

Elbow



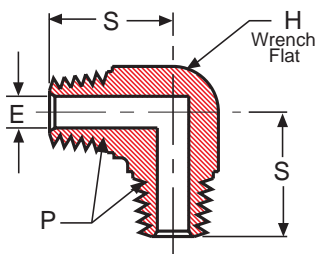
Elbow (E)

TruFit Part #	P Female NPT Size	Dimensions (in.)			Working Pressure (psig)	
		E	H	L	Brass	316 SS
T2E	1/8	.34	9/16	.66	3,250	9,250
T4E	1/4	.45	3/4	.88	3,350	7,750
T6E	3/8	.59	7/8	1.02	2,650	6,800
T8E	1/2	.73	1-1/16	1.23	2,450	5,950
T12E	3/4	.94	1-5/16	1.36	2,350	5,600
T16E	1	1.17	1-5/8	1.62	2,250	5,250
T20E	1-1/4	1.47	1-7/8	1.70	-	1,800
T24E	1-1/2	1.69	2-1/2	2.08	-	4,550
T32E	2	2.16	2-7/8	2.39	-	3,050



45° Elbow (E45)

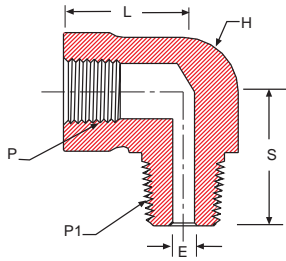
TruFit Part #	P Female NPT Size	Dimensions (in.)			Working Pressure (psig)	
		E	H	L	Brass	316 SS
T2E45	1/8	.19	9/16	.50	3,250	9,250
T4E45	1/4	.28	3/4	.69	3,350	7,750
T6E45	3/8	.38	7/8	.75	2,650	6,800
T8E45	1/2	.47	1-1/16	.94	2,450	5,950
T12E45	3/4	.62	1-5/16	1.00	2,350	5,600
T16E45	1	.88	1-5/8	1.19	2,250	5,250



Male Elbow (ME)

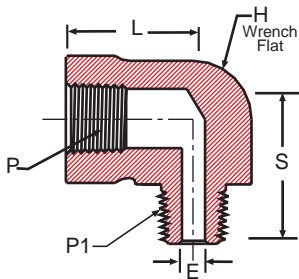
TruFit Part #	P Male NPT Size	Dimensions (in.)			Working Pressure (psig)	
		E	H	S	Brass	316 SS
T2ME	1/8	.19	7/16	.78	5,050	10,100
T4ME	1/4	.28	9/16	1.09	4,050	8,300
T6ME	3/8	.40	3/4	1.22	3,950	7,850
T8ME	1/2	.53	7/8	1.47	3,850	7,750
T12ME	3/4	.72	1-1/16	1.59	2,100	4,150
T16ME	1	.94	1-5/8	1.57	1,500	3,800

Elbow



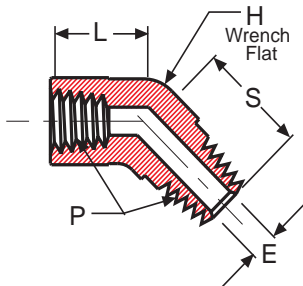
Street Elbow (SE)

TruFit Part #	P Male & Female NPT Size	P1 Male & Female NPT Size	Dimensions (in.)				Working Pressure (psig)	
			E	H	L	S	Brass	316 SS
T1SE	1/16	-	.12	9/16	.50	.72	3,350	9,600
T2SE	1/8	-	.19	9/16	.66	.78	3,250	9,250
T4SE	1/4	-	.28	3/4	.88	1.09	3,350	7,750
T6SE	3/8	-	.40	7/8	1.02	1.22	2,650	6,800
T8SE	1/2	-	.53	1-1/16	1.23	1.47	2,450	5,950
T12SE	3/4	-	.72	1-5/16	1.36	1.59	2,350	5,600
T16SE	1	-	.93	1-5/8	1.62	1.97	2,250	5,250
T20SE	1-1/4	-	1.25	2	2.38	1.70	-	1,800
T24SE	1-1/2	-	1.50	2-3/8	2.64	2.08	-	2,800
T32SE	2	-	1.94	2-7/8	3.00	2.39	-	2,450



Reducing Street Elbow (RSE)

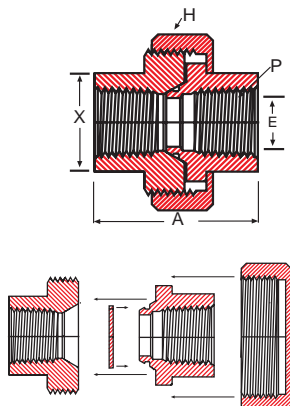
TruFit Part #	P Female NPT Size	P1 Male NPT Size	Dimensions (in.)				Working Pressure (psig)	
			E	H	L	S	Brass	316 SS
T2RSE1	1/8	1/16	.12	9/16	.91	.88	3,250	9,250
T4RSE2	1/4	1/8	.19	3/4	.91	.88	3,350	7,750
T6RSE4	3/8	1/4	.28	7/8	1.22	1.02	2,650	6,800
T8RSE4	1/2	1/4	.28	1-1/16	1.28	1.23	2,450	5,950
T8RSE6	1/2	3/8	.40	1-1/16	1.28	1.23	2,450	5,950



45° Street Elbow (SE45)

TruFit Part #	P Male & Female NPT Size	P1 Male & Female NPT Size	Dimensions (in.)				Working Pressure (psig)	
			E	H	L	S	Brass	316 SS
T2SE45	1/8	-	.19	9/16	.47	.72	3,250	9,250
T4SE45	1/4	-	.28	3/4	.62	1.05	3,350	7,750
T6SE45	3/8	-	.40	7/8	.72	1.06	2,650	6,800
T8SE45	1/2	-	.53	1-1/16	.91	1.34	2,450	5,950
T12SE45	3/4	-	.71	1-5/16	.97	1.38	2,350	5,600
T16SE45	1	-	.93	1-5/8	1.12	1.72	2,250	5,250
T20SE45	1-1/4	-	1.25	2	1.80	1.63	-	2,350
T24SE45	1-1/2	-	1.50	2-3/8	2.06	1.69	-	2,800

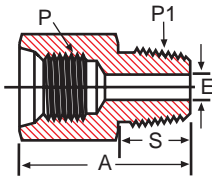
Union Ball Joint



Female Pipe Union (KUT)

TruFit Part #	Pipe Size	P Female NPT Thread	Dimensions (in.)				Teflon Ring Size	Working Pressure 316 SS (psig)
			A	E	H	X		
T2KUT	1/8	1/8	1.63	.34	1-1/8	.75	8TR	6,950
T4KUT	1/4	1/4	1.63	.39	1-1/8	.75	8TR	5,700
T6KUT	3/8	3/8	1.73	.46	1-1/4	.88	10TR	4,600
T8KUT	1/2	1/2	1.91	.62	1-3/4	1.13	14TR	5,250
T12KUT	3/4	3/4	2.31	.81	2	1.38	16TR	7,200
T16KUT	1	1	2.91	1.04	2-1/2	1.81	20TR	5,350
T20KUT	1-1/4	1-1/4	3.67	1.38	3	2.25	24TR	5,550
T24KUT	1-1/2	1-1/2	3.80	1.61	3-5/16	2.50	28TR	4,200
T32KUT	2	2	4.05	2.06	3-3/4	3.00	36TR	4,000

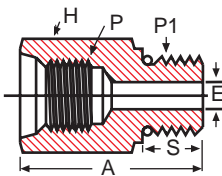
Adapter



Female SAE x Male NPT (FST-MC)

TruFit Part #	P Female SAE Thread	P1 Male NPT Thread	Dimensions (in.)				Working Pressure 316 SS (psig)
			A	E	S	H	
T6FST4MC	9/16 - 18	1/4 - 18	1.36	.28	.56	13/16	5,400
T8FST6MC	3/4 - 16	3/8 - 18	1.49	.41	.56	1-1/16	5,400
T8FST8MC	3/4 - 16	1/2 - 14	1.58	.53	.75	1-1/16	5,400

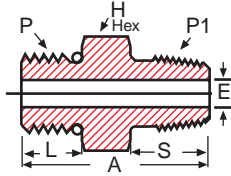
Female SAE x Male SAE (FST-MST)



TruFit Part #	P Female SAE Thread	P1 Male SAE Thread	Dimensions (in.)				Working Pressure 316 SS (psig)
			A	E	S	H	
T4FST4MST	7/16 - 20	7/16 - 20	1.06	.20	.36	11/16	5,400
T4FST6MST	9/16 - 18	7/16 - 20	1.16	.20	.36	13/16	5,400
T6FST4FST	7/16 - 20	9/16 - 18	.97	.30	.39	11/16	5,400
T6FST6MST	9/16 - 18	9/16 - 18	1.19	.30	.39	13/16	5,400
T6FST8MST	3/4 - 16	9/16 - 18	1.38	.30	.39	1-1/16	4,800
T8FST6MST	9/16 - 18	3/4 - 16	1.06	.42	.44	7/8	5,400
T8FST8MST	3/4 - 16	3/4 - 16	1.47	.42	.44	1-1/16	4,800
T8FST10MST	7/8 - 14	3/4 - 16	1.56	.42	.44	1-1/8	3,600
T10FST6MST	9/16 - 18	7/8 - 14	.81	.50	.50	1	6,000
T10FST8MST	3/4 - 16	7/8 - 14	1.31	.50	.50	1	4,800
T10FST12MST	1-1/16 - 12	7/8 - 14	1.69	.50	.50	1-3/8	4,200
T12MST8FST	3/4 - 16	1-1/16 - 12	1.00	.69	.59	1-1/4	5,400
T12FST10MST	7/8 - 14	1-1/16 - 12	1.44	.66	.59	1-1/4	3,600
T12FST12MST	1-1/16 - 12	1-1/16 - 12	1.86	.66	.59	1-3/8	3,600
T12FST16MST	1-5/16 - 12	1-1/16 - 12	1.88	.66	.59	1-5/8	2,400
T16FST8MST	3/4 - 16	1-5/16 - 12	1.00	.69	.59	1-1/2	6,000
T16FST12MST	1-1/16 - 12	1-5/16 - 12	1.75	.88	.59	1-1/2	4,200
T16FST16MST	1-5/16 - 12	1-5/16 - 12	1.91	.88	.59	1-5/8	4,200
T20FST6MST	9/16 - 18	1-5/8 - 12	1.20	.50	.59	1-7/8	3,600
T20FST12MST	1-1/16 - 12	1-5/8 - 12	1.00	.97	.59	1-7/8	3,600
T20FST16MST	1-5/16 - 12	1-5/8 - 12	1.00	1.22	.59	1-7/8	2,400
T20FST24MST	1-7/8 - 12	1-5/8 - 12	1.88	1.09	.59	2-1/2	1,800
T24FST16MST	1-5/16 - 12	1-7/8 - 12	1.00	1.22	.59	2-1/8	2,400
T24FST20MST	1-5/8 - 12	1-7/8 - 12	1.27	1.50	.59	2-1/8	2,400
T32FST24MST	1-7/8 - 12	2-1/2 - 12	1.00	1.79	.59	2-3/4	1,800

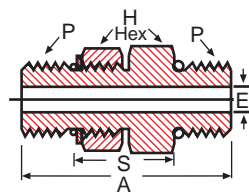
Threaded/Straight

Adapter



Male NPT x Male SAE (MC-MST)

TruFit Part #	P Male NPT Thread	P1 Male SAE Thread	Dimensions (in.)					Working Pressure 316 SS (psig)
			A	E	S	L	H	
T2MC4MST	1/8 - 27	7/16 - 20	1.07	.19	.38	.30	9/16	6,000
T4MC2MST	1/4 - 18	7/16 - 20	1.24	.20	.56	.36	9/16	6,000
T4MC4MST	1/4 - 18	1/2 - 20	1.24	.28	.56	.36	5/8	6,000
T4MC6MST	3/8 - 18	9/16 - 18	1.30	.30	.56	.39	11/16	6,000
T6MC6MST	1/4 - 18	9/16 - 18	1.30	.28	.56	.36	11/16	6,000
T6MC8MST	3/8 - 18	3/4 - 16	1.37	.41	.56	.39	7/8	6,000
T8MC8MST	1/2 - 14	3/4 - 16	1.56	.42	.75	.44	7/8	6,000
T8MC10MST	3/4 - 14	3/4 - 16	1.59	.42	.75	.59	1-1/8	4,800
T12MC8MST	1/2 - 14	7/8 - 14	1.69	.50	.75	.44	1	5,400
T12MC12MST	3/4 - 14	1-1/16 - 12	1.75	.66	.75	.59	1-1/4	4,800
T12MC16MST	3/4 - 14	1-5/16 - 12	1.89	.72	.75	.59	1-1/2	3,600
T16MC16MST	1 - 11-1/2	1-5/16 - 12	1.90	.84	.94	.59	1-1/2	3,600
T20MC20MST	1-1/4 - 11-1/2	1-5/8 - 12	2.17	1.09	.97	.59	1-7/8	3,000
T24MC24MST	1-1/2 - 11-1/2	1-7/8 - 12	2.28	1.34	1.00	.59	2-1/8	2,400

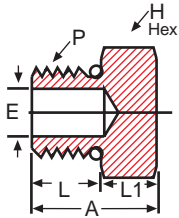


Male SAE x Male SAE (MST)

TruFit Part #	P Male SAE Thread	Dimensions (in.)					Working Pressure 316 SS (psig)
		A	E	S	L	H	
T4MST	7/16 - 20	1.22	.20	.50	-	9/16	6,000
T6MST	9/16 - 18	1.04	.30	.59	-	11/16	6,000
T8MST	3/4 - 16	1.56	.42	.63	-	7/8	6,000
T10MST	7/8 - 14	1.81	.48	.75	-	1	5,400
T12MST	1-1/16 - 12	2.13	.66	.89	-	1-1/4	4,800
T16MSST	1-5/16 - 12	2.13	.88	.89	-	1-1/2	3,600
T20MST	1-5/8 - 12	2.13	1.08	.89	-	1-7/8	3,000
T24MST	1-7/8 - 12	2.13	1.34	.89	-	2-1/8	2,400
T32MST	2-1/2 - 12	2.13	1.81	.89	-	2-3/4	1,800

Threaded/Straight

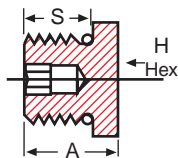
Plug



Plug, SAE (GP)

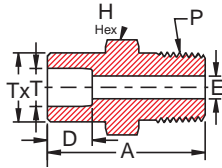
TruFit Part #	P Thread	Dimensions (in.)					Working Pressure 316 SS (psig)
		A	E	S	L	H	
T2GP	5/16 - 24	.60	.09	.28	.30	7/16	7,200
T3GP	3/8 - 24	.60	.13	.28	.30	1/2	7,200
T4GP	7/16 - 20	.67	.20	.28	.36	9/16	7,200
T5GP	1/2 - 20	.67	.23	.28	.36	5/8	7,200
T6GP	9/16 - 18	.73	.30	.31	.39	11/16	7,200
T8GP	3/4 - 16	.80	.42	.34	.44	7/8	7,200
T10GP	7/8 - 14	.93	.50	.41	.50	1	7,200
T12GP	1-1/16 - 12	1.09	.66	.47	.59	1-1/4	7,200
T14GP	1-3/16 - 12	1.09	.72	.47	.59	1-3/8	6,600
T16GP	1-5/16 - 12	1.12	.88	.50	.59	1-1/2	6,600
T20GP	1-5/8 - 12	1.20	1.09	.58	.59	1-7/8	4,800
T24GP	1-7/8 - 12	1.27	1.34	.65	.59	2-1/8	3,600
T32GP	2-1/2 - 12	1.43	1.81	.81	.59	2-3/4	2,400

Plug, SAE Countersunk (CGP)



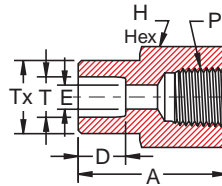
TruFit Part #	P Thread	Dimensions (in.)					Working Pressure 316 SS (psig)
		A	E	S	L	H	
T2CGP	5/16 - 24	.40	-	.30	-	1/8	7,200
T3CGP	3/8 - 24	.40	-	.30	-	1/8	7,200
T4CGP	7/16 - 20	.47	-	.36	-	3/16	7,200
T5CGP	1/2 - 20	.47	-	.36	-	3/16	7,200
T6CGP	9/16 - 18	.50	-	.39	-	1/4	7,200
T8CGP	3/4 - 16	.58	-	.44	-	5/16	7,200
T10CGP	7/8 - 14	.65	-	.50	-	6/16	7,200
T12CGP	1-1/16 - 12	.77	-	.59	-	9/16	7,200
T14CGP	1-3/16 - 12	.77	-	.59	-	9/16	6,600
T16CGP	1-5/16 - 12	.77	-	.59	-	10/16	6,600
T20CGP	1-5/8 - 12	.77	-	.59	-	3/4	4,800
T24CGP	1-7/8 - 12	.77	-	.59	-	3/4	3,600
T32CGP	2-1/2 - 12	.77	-	.59	-	3/4	2,400

Tube to Pipe



Tube Socket Weld Male Connector (TSMC)

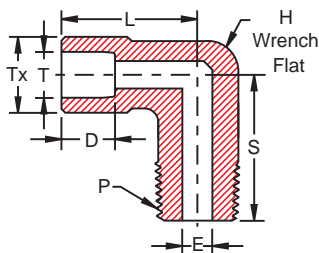
TruFit Part #	T Tube O.D.	P-NPT Male Pipe	Dimensions (in.)					Working Pressure 316 SS (psig)
			A	D	E	H	Tx	
T4TSMC4	1/4	1/4	1.12	.25	.19	5/8	.50	8,000
T6TSMC4	3/8	1/4	1.25	.34	.28	5/8	.60	8,000
T6TSMC6	3/8	3/8	1.31	.34	.28	3/4	.63	7,800
T6TSMC8	3/8	1/2	1.50	.34	.37	7/8	.63	7,700
T8TSMC4	1/2	1/4	1.44	.40	.28	13/16	.79	6,600
T8TSMC6	1/2	3/8	1.31	.38	.37	3/4	.73	6,600
T8TSMC8	1/2	1/2	1.66	.41	.43	7/8	.81	6,600
T10TSMC10	5/8	1/2	1.63	.47	.50	15/16	.92	6,700
T12TSMC12	3/4	3/4	1.69	.50	.66	1-1/8	1.11	6,700
T16TSMC16	1	1	2.00	.56	.91	1-3/8	1.36	6,100



Tube Socket Weld Female Connector (TSFC)

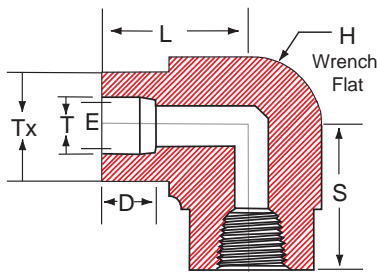
TruFit Part #	T Tube O.D.	P-NPT Male Pipe	Dimensions (in.)					Working Pressure 316 SS (psig)
			A	D	E	H	Tx	
T2TSFC2	1/8	1/8	.88	.20	.09	9/16	.38	6,500
T4TSFC2	1/4	1/8	.97	.25	.19	9/16	.50	6,500
T4TSFC4	1/4	1/4	1.13	.25	.19	3/4	.50	6,600
T6TSFC4	3/8	1/4	1.22	.34	.31	3/4	.63	6,600
T8TSFC6	1/2	3/8	1.41	.40	.43	7/8	.81	5,300
T8TSFC8	1/2	1/2	1.63	.40	.43	1-1/8	.81	4,900
T10TSFC8	5/8	1/2	1.63	.47	.50	1-1/8	.94	4,600
T12TSFC12	3/4	3/4	1.78	.50	.66	1-3/8	1.13	4,600

Tube Socket Weld Elbow



Tube Socket Weld Male Elbow (TSME)

TruFit Part #	T Tube O.D.	P-NPT Male Pipe	Dimensions (in.)					Working Pressure 316 SS (psig)	
			D	E	L	S	H		Tx
T4TSME4	1/4	1/4	.25	.28	.66	1.09	1/2	.50	8,000
T6TSME4	3/8	1/4	.31	.28	.91	1.09	1/2	.58	8,000
T6TSME6	3/8	3/8	.34	.41	.93	1.24	11/16	.63	7,800
T6TSME8	3/8	1/2	.46	.53	.97	1.47	13/16	.39	7,700
T8TSME8	1/2	1/2	.40	.53	1.08	1.49	13/16	.81	6,600
T12TSME12	3/4	3/4	.50	.71	1.33	1.61	1	1.12	5,800

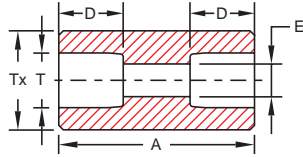


Tube Socket Weld Female Elbow (TSFE)

TruFit Part #	T Tube O.D.	P-NPT Male Pipe	Dimensions (in.)					Working Pressure 316 SS (psig)	
			D	E	L	S	H		Tx
T4TSFE4	1/4	1/4	.25	.19	.81	.90	3/4	.50	7,400
T6TSFE4	3/8	1/4	.34	.31	.91	.88	7/8	.63	7,400
T6TSFE8	3/8	1/2	.40	.31	1.03	1.23	1-1/16	.63	5,700
T8TSFE8	1/2	1/2	.41	.44	1.13	1.23	1-1/16	.81	5,700
T10TSFE10	5/8	1/2	.47	.50	1.16	1.23	1-1/16	.94	5,600
T12TSFE12	3/4	3/4	.50	.66	1.44	1.36	1-5/16	1.13	4,600

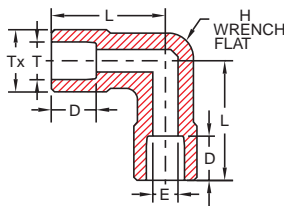
Tube to Tube Union

Tube Socket Weld Union (TSU)



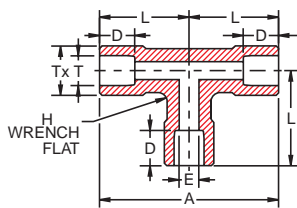
TruFit Part #	T Tube O.D.	Dimensions (in.)						Working Pressure 316 SS (psig)
		A	D	E	L	H	Tx	
T4TSU	1/4	.75	.25	.18	-	-	.50	10,700
T6TSU	3/8	.97	.34	.31	-	-	.60	8,100
T8TSU	1/2	1.06	.40	.44	-	-	.81	6,600
T10TSU	5/8	1.25	.47	.50	-	-	.93	6,400
T12TSU	3/4	1.31	.50	.65	-	-	1.12	5,900
T16TSU	1	1.56	.56	.90	-	-	1.37	5,600

Tube Socket Weld Union Elbow (TSUE)



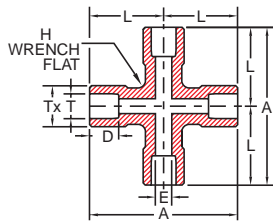
TruFit Part #	T Tube O.D.	Dimensions (in.)						Working Pressure 316 SS (psig)
		A	D	E	L	H	Tx	
T4TSUE	1/4	-	.25	.18	.69	7/16	.49	10,700
T6TSUE	3/8	-	.34	.31	.81	1/2	.58	8,100
T8TSUE	1/2	-	.40	.44	1.02	3/4	.78	6,600
T10TSUE	5/8	-	.47	.50	1.16	7/8	.92	6,700
T12TSUE	3/4	-	.50	.65	1.31	1	1.12	5,900
T16TSUE	1	-	.56	.91	1.47	1-1/4	1.37	5,600

Tube Socket Weld Union Tee (TSUT)



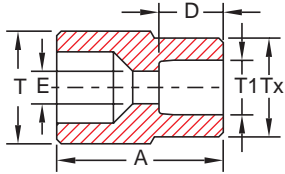
TruFit Part #	T Tube O.D.	Dimensions (in.)						Working Pressure 316 SS (psig)
		A	D	E	L	H	Tx	
T2TSUT	1/8	1.26	.20	.09	.63	7/16	.38	12,600
T4TSUT	1/4	1.38	.25	.18	.69	7/16	.50	10,700
T6TSUT	3/8	1.62	.34	.31	.81	9/16	.63	8,100
T8TSUT	1/2	2.00	.40	.43	1.00	3/4	.73	6,600
T10TSUT	5/8	2.30	.46	.50	1.16	7/8	.88	6,700
T12TSUT	3/4	2.62	.50	.65	1.31	1-1/16	1.04	5,900
T16TSUT	1	2.94	.56	.90	1.47	1-5/16	1.44	5,600

Tube Socket Weld Union Cross (TSUC)



TruFit Part #	T Tube O.D.	Dimensions (in.)						Working Pressure 316 SS (psig)
		A	D	E	L	H	Tx	
T2TSUC	1/8	1.26	.20	.09	.63	7/16	.38	11,000
T4TSUC	1/4	1.38	.25	.18	.69	7/16	.49	10,700
T6TSUC	3/8	1.62	.34	.31	.81	9/16	.58	8,100
T8TSUC	1/2	2.00	.40	.44	1.00	3/4	.78	6,600
T12TSUC	3/4	2.62	.50	.65	1.31	1-1/16	1.16	5,900

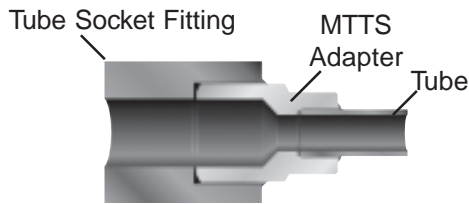
Tube to Weld



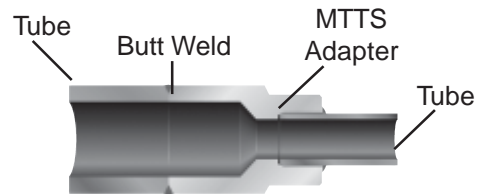
Male Tube Weld x Tube Socket Weld (MTTS)

TruFit Part #	T Tube O.D.	T1 Tube Socket	Dimensions (in.)				Working Pressure 316 SS (psig)
			A	D	E	Tx	
T4MTTS2	1/4	1/8	.56	.10	.09	.29	12,600
T6MTTS4	3/8	1/4	.75	.28	.18	.48	8,200
T8MTTS4	1/2	1/4	.88	.28	.18	.50	7,500
T8MTTS6	1/2	3/8	.88	.31	.32	.60	7,500
T12MTTS8	3/4	1/2	1.12	.38	.40	.75	6,300
T16MTTS8	1	1/2	1.38	.38	.40	.73	5,300

MTTS fittings can be used to reduce a tube socket weld or adapt/ reduce a tube butt weld (male tube weld) to a tube socket weld.

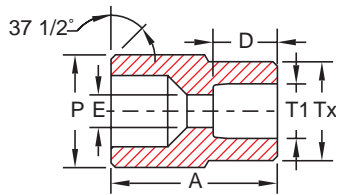


to reduce a tube socket weld



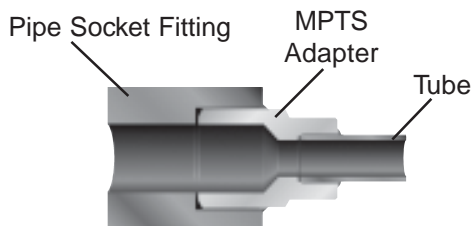
to adapt/ reduce a tube butt weld

Male Pipe Weld x Tube Socket Weld (MPTS)

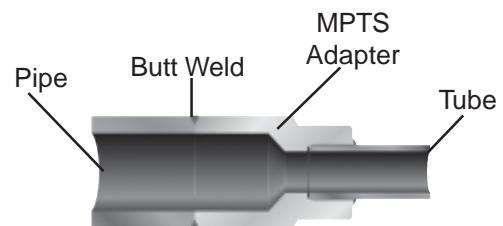


TruFit Part #	P Pipe Size	T1 Tube Socket	Dimensions (in.)				Working Pressure 316 SS (psig)
			A	D	E	Tx	
T4MPTS4	1/4	1/4	.88	.28	.18	.48	9,600
T6MPTS6	3/8	3/8	1.03	.31	.28	.60	7,600
T6MPTS8	3/8	1/2	1.00	.38	.42	.73	6,200
T8MPTS4	1/2	1/4	1.12	.28	.18	.48	7,300
T8MPTS6	1/2	3/8	1.12	.31	.28	.60	7,300
T8MPTS8	1/2	1/2	1.19	.38	.40	.73	6,200
T12MPTS6	3/4	3/8	1.50	.31	.28	.60	6,200
T12MPTS8	3/4	1/2	1.50	.38	.40	.73	6,200
T12MPTS12	3/4	3/4	1.50	.44	.62	1.05	5,700
T16MPTS6	1	3/8	1.38	.31	.28	.60	5,600
T16MPTS8	1	1/2	1.56	.38	.40	.73	5,600

MPTS fittings can be used to adapt/ reduce a pipe socket weld to a tube socket weld, or adapt/ reduce a pipe butt weld (male pipe weld) to a tube socket weld.

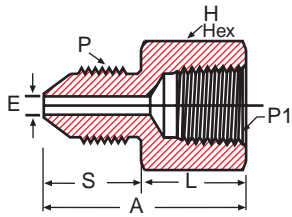


to adapt/ reduce a pipe socket weld



to adapt/ reduce a pipe butt weld

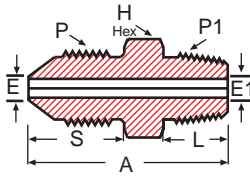
Adapter



37° AN Female (AN-FC)

TruFit Part #	Tube O.D.	P Thread	P1 Female NPT Thread	Dimensions (in.)					Working Pressure	
				A	E	S	L	H	Brass (psig)	316 SS (psig)
T2AN2FC	1/8	5/16	1/8	1.12	.06	.45	.67	9/16	-	6,000
T4AN2FC	1/4	7/16	1/8	1.19	.17	.55	.64	9/16	3,250	6,000
T4AN4FC	1/4	7/16	1/4	1.38	.17	.55	.83	3/4	3,250	6,000
T5AN4FC	5/16	1/2	1/4	1.34	.23	.55	.79	3/4	-	6,000
T6AN4FC	3/8	9/16	1/4	1.40	.30	.56	.84	3/4	3,250	6,000
T6AN6FC	3/8	9/16	3/8	1.41	.30	.56	.85	7/8	3,250	6,000
T8AN6FC	1/2	3/4	3/8	1.56	.39	.66	.90	7/8	-	6,000
T8AN4FC	1/2	3/4	1/4	1.55	.39	.61	.89	13/16	-	6,000
T8AN8FC	1/2	3/4	1/2	1.75	.39	.66	1.09	1-1/8	-	6,000
T10AN8FC	5/8	7/8	1/2	1.89	.48	.76	1.13	1-1/8	-	6,000
T12AN12FC	3/4	1-1/16	3/4	2.06	.61	.86	1.05	1-3/8	2,600	4,800
T12AN8FC	3/4	1-1/16	1/2	1.91	.61	.86	1.20	1-1/8	-	5,400
T16AN16FC	1	1-5/16	1	2.35	.84	.91	1.46	1-5/8	1,950	3,600
T20AN20FC	1-1/4	1-5/8	1-1/4	2.49	1.08	.96	1.53	2	-	3,000
T24AN24FC	1-1/2	1-7/8	1-1/2	2.62	1.31	1.08	1.54	2-3/8	-	2,400
T32AN32FC	2	2-1/2	2	2.97	1.78	1.33	1.64	2-7/8	-	1,800

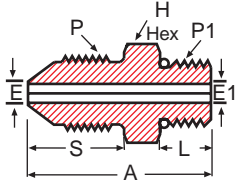
Adapter



37° AN x Male NPT (AN-MC)

TruFit Part #	Tube O.D.	P Thread	P1 Female NPT Thread	Dimensions (in.)						Working Pressure		
				A	E	E1	S	L	H	Brass (psig)	Monel (psig)	316 SS (psig)
T2AN2MC	1/8	5/16 - 24	1/8	1.11	.06	.19	.45	.38	7/16	-	-	6,000
T3AN2MC	3/16	3/8 - 24	1/8	1.14	.13	.19	.48	.38	7/16	-	-	6,000
T4AN2MC	1/4	7/16 - 20	1/8	1.22	.17	.17	.55	.38	1/2	3,250	5,610	6,000
T4AN4MC	1/4	7/16 - 20	1/4	1.42	.17	.17	.55	.56	9/16	3,250	5,610	6,000
T4AN6MC	1/4	7/16 - 20	3/8	1.44	.17	.17	.55	.56	3/4	-	-	6,000
T4AN8MC	1/4	7/16 - 20	1/2	1.69	.17	.17	.55	.75	7/8	-	-	6,000
T5AN2MC	5/16	1/2 - 20	1/8	1.22	.23	.19	.55	.38	9/16	-	-	6,000
T5AN4MC	5/16	1/2 - 20	1/4	1.42	.23	.23	.55	.56	9/16	-	-	6,000
T6AN2MC	3/8	9/16 - 18	1/8	1.24	.30	.19	.56	.38	5/8	-	5,610	6,000
T6AN4MC	3/8	9/16 - 18	1/4	1.43	.30	.28	.56	.56	5/8	3,250	5,610	6,000
T6AN6MC	3/8	9/16 - 18	3/8	1.44	.30	.30	.56	.56	3/4	3,250	5,610	6,000
T6AN8MC	3/8	9/16 - 18	1/2	1.69	.30	.30	.56	.75	7/8	-	-	6,000
T8AN4MC	1/2	3/4 - 16	1/4	1.53	.39	.19	.66	.56	13/16	-	5,610	6,000
T8AN6MC	1/2	3/4 - 16	3/8	1.53	.39	.39	.66	.56	13/16	3,250	5,610	6,000
T8AN8MC	1/2	3/4 - 16	1/2	1.78	.39	.39	.66	.75	7/8	3,250	5,610	6,000
T8AN12MC	1/2	3/4 - 16	3/4	1.85	.39	.39	.66	.75	1-1/8	-	-	4,800
T10AN8MC	5/8	7/8 - 14	1/2	1.89	.48	.48	.76	.75	15/16	-	-	6,000
T10AN12MC	5/8	7/8 - 14	3/4	1.95	.48	.48	.76	.75	1-1/8	-	-	4,800
T12AN8MC	3/4	1-1/16 - 12	1/2	2.06	.61	.53	.86	.75	1-1/8	-	5,049	5,400
T12AN12MC	3/4	1-1/16 - 12	3/4	2.06	.61	.61	.86	.75	1-1/8	2,600	4,488	4,800
T12AN16MC	3/4	1-1/16 - 12	1	2.25	.61	.61	.86	.94	1-3/8	-	3,366	3,600
T14AN12MC	7/8	1-3/16 - 12	3/4	2.09	.72	.72	.86	.75	1-1/4	-	-	4,200
T16AN12MC	1	1-5/16 - 12	3/4	2.11	.84	.72	.91	.75	1-3/8	-	3,927	4,200
T16AN16MC	1	1-5/16 - 12	1	2.30	.84	.84	.91	.94	1-3/8	1,950	3,366	3,600
T20AN20MC	1-1/4	1-5/8 - 12	1-1/4	2.45	1.08	1.08	.96	.97	1-11/16	-	2,805	3,000
T24AN24MC	1-1/2	1-7/8 - 12	1-1/2	2.68	1.31	1.31	1.08	1.00	2	-	2,244	2,400
T32AN32MC	2	2-1/2 - 12	2	3.11	1.78	1.78	1.33	1.03	2-5/8	-	-	1,800

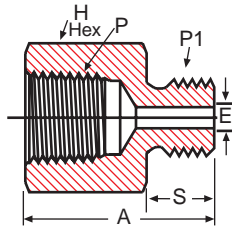
Adapter



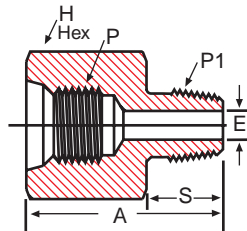
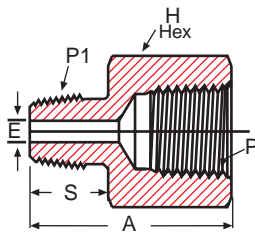
37° AN x Male SAE (AN-MST)

TruFit Part #	Tube O.D.	P Thread	P1 Male SAE Thread	Dimensions (in.)						Working Pressure	
				A	E	E1	S	L	H	Monel (psig)	316 SS (psig)
T2AN2MST	1/8	5/16 - 24	5/16	1.06	.06	.06	.45	.30	7/16	-	6,000
T3AN3MST	3/16	3/8 - 24	3/8	1.10	.13	.13	.48	.30	1/2	-	6,000
T4AN4MST	1/4	7/16 - 20	7/16	1.23	.17	.17	.55	.36	9/16	5,610	6,000
T4AN5MST	1/4	7/16 - 20	1/2	1.23	.17	.23	.55	.36	5/8	-	6,000
T4AN6MST	1/4	7/16 - 20	9/16	1.29	.17	.30	.55	.39	11/16	-	6,000
T4AN8MST	1/4	7/16 - 20	3/4	1.37	.17	.39	.55	.44	7/8	-	6,000
T5AN5MST	5/16	1/2 - 20	1/2	1.23	.23	.23	.55	.36	5/8	-	6,000
T6AN6MST	3/8	9/16 - 18	9/16	1.30	.30	.30	.56	.36	11/16	5,610	6,000
T6AN4MST	3/8	9/16 - 18	7/16	1.29	.30	.17	.56	.36	5/8	5,610	6,000
T6AN8MST	3/8	9/16 - 18	3/4	1.38	.30	.39	.56	.44	7/8	-	6,000
T6AN10MST	3/8	9/16 - 18	7/8	1.50	.30	.48	.56	.50	1	-	6,000
T8AN8MST	1/2	3/4 - 16	3/4	1.48	.39	.39	.66	.44	7/8	5,610	6,000
T8AN6MST	1/2	3/4 - 16	9/16	1.38	.39	.30	.66	.39	13/16	5,610	6,000
T8AN10MST	1/2	3/4 - 16	7/8	1.60	.39	.48	.66	.50	1	-	6,000
T8AN12MST	1/2	3/4 - 16	1-1/16	1.76	.39	.61	.66	.59	1-1/4	-	6,000
T10AN8MST	5/8	7/8 - 14	3/4	1.60	.48	.39	.76	.44	15/16	-	6,000
T10AN10MST	5/8	7/8 - 14	7/8	1.70	.48	.48	.76	.50	4	-	6,000
T10AN12MST	5/8	7/8 - 14	1-1/16	1.86	.48	.61	.76	.56	1-1/4	-	6,000
T12AN8MST	3/4	1-1/16 - 12	3/4	1.76	.61	.39	.86	.44	1-1/8	-	6,000
T12AN10MST	3/4	1-1/16 - 12	7/8	1.86	.61	.48	.86	.50	1-1/8	-	6,000
T12AN12MST	3/4	1-1/16 - 12	1-1/16	1.97	.61	.61	.86	.56	1-1/4	5,610	6,000
T12AN14MST	3/4	1-1/16 - 12	1-3/16	1.96	.61	.61	.86	.59	1-3/8	-	5,400
T12AN16MST	3/4	1-1/16 - 12	1-5/16	1.99	.61	.84	.86	.59	1-1/2	-	5,400
T16AN16MST	1	1-5/16 - 12	1-5/16	2.04	.84	.84	.91	.59	1-1/2	5,049	5,400
T16AN12MST	1	1-5/16 - 12	1-1/16	1.99	.84	.61	.91	.59	1-3/8	5,049	5,400
T20AN20MST	1-1/4	1-5/8 - 12	1-5/8	2.17	1.08	1.08	.96	.59	1-7/8	-	3,600
T24AN24MST	1-1/2	1-7/8 - 12	1-7/8	2.37	1.31	1.31	1.00	.59	2-1/8	-	2,400
T32AN32MST	2	2-1/2 - 12	2-1/2	2.78	1.78	1.78	1.03	.59	2-3/4	-	1,800

Adapter



*requires bonded washer



Female NPT x Male ISO Straight (FC-MRS)

TruFit Part #	P Male ISO Straight Thread	P1 Female NPT Thread	Dimensions (in.)				Working Pressure 316 SS (psig)
			A	E	S	H	
T2FC2MRS	1/8	1/8	1.33	.23	.45	3/4	6,500
T4FC4MRS	1/4	1/4	1.33	.23	.45	3/4	6,000
T6FC6MRS	3/8	3/8	1.33	.30	.45	7/8	6,000
T8FC8MRS	1/2	1/2	1.70	.48	.56	1-1/8	6,000
T12FC12MRS	3/4	3/4	1.82	.66	.56	1-3/8	4,200
T16FC16MRS	1	1	1.93	.84	.73	1-3/4	3,600

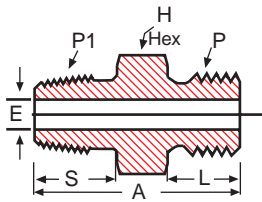
Female NPT x Male ISO Tapered (FC-MRT)

TruFit Part #	P Female NPT Thread	P1 Male ISO Tapered Thread	Dimensions (in.)				Working Pressure	
			A	E	S	H	Brass (psig)	316 SS (psig)
T2FC2MRT	1/8	1/8	1.04	.19	.38	5/8	3,250	6,550
T4FC4MRT	1/4	1/4	1.39	.28	.56	3/4	3,350	6,650
T6FC6MRT	3/8	3/8	1.44	.41	.56	7/8	2,650	5,350
T8FC8MRT	1/2	1/2	1.69	.53	.75	1-1/8	2,450	4,950
T12FC12MRT	3/4	3/4	1.93	.72	.75	1-3/8	2,350	4,650
T16FC16MRT	1	1	2.37	0.94	.94	1-5/8	2,250	4,450

Female ISO Straight x Male NPT (FRS-MC)

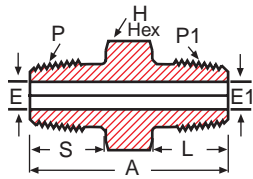
TruFit Part #	P Female ISO Straight Thread	P1 Male NPT Thread	Dimensions (in.)				Working Pressure 316 SS (psig)
			A	E	S	H	
T4FRS4MC	1/4	1/4	1.42	.28	.57	3/4	7,200
T6FRS6MC	3/8	3/8	1.47	.41	.57	7/8	7,200
T8FRS8MC	1/2	1/2	1.89	.53	.76	1-1/8	6,000

Adapters

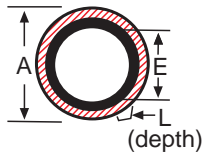


*requires bonded washer

Male NPT x Male ISO Straight (MC-MRS)									
TruFit Part #	P Female ISO Straight Thread	P1 Female NPT Thread	Dimensions (in.)					Working Pressure	
			A	E	S	L	H	316 SS (psig)	
T2MC2MRS	1/8	1/8	1.07	.16	.38	.28	9/16	11,400	
T4MC4MRS	1/4	1/4	1.37	.23	.57	.45	3/4	6,000	
T6MC6MRS	3/8	3/8	1.37	.30	.57	.45	7/8	6,000	
T8MC8MRS	1/2	1/2	1.74	.48	.76	.56	1-1/8	6,000	
T12MC12MRS	3/4	3/4	1.89	.66	.73	.56	1-3/8	4,800	
T16MC16MRS	1	1	2.27	.84	.95	.73	1-3/4	3,600	



Male NPT x Male ISO Tapered (MC-MRT)										
TruFit Part #	P Male NPT Thread	P1 Male ISO Tapered Thread	Dimensions (in.)						Working Pressure	
			A	E	E1	S	L	H	Brass (psig)	316 SS (psig)
T2MC2MRT	1/8	1/8	1.06	.19	.19	.38	.38	7/16	5,050	10,050
T4MC4MRT	1/4	1/4	1.45	.28	.19	.56	.56	5/8	4,050	8,050
T6MC6MRT	3/8	3/8	1.45	.41	.41	.56	.56	3/4	3,950	7,850
T8MC8MRT	1/2	1/2	1.89	.53	.53	.75	.75	7/8	3,850	7,750
T12MC12MRT	3/4	3/4	1.96	.72	.28	.75	.75	1-1/8	3,650	7,350
T16MC16MRT	1	1	2.34	.94	.94	.94	.94	1-3/8	2,650	5,350



Bonded Washer (DW-BSPP)			
Part #	Dimensions (in.)		
	A	E	L
4DW-BSPP	0.81	0.54	0.08
6DW-BSPP	0.94	0.68	0.08
8DW-BSPP	1.13	0.85	0.10
12DW-BSPP	1.38	1.06	0.10
16DW-BSPP	1.69	1.33	0.10

* Bonded washer comes standard as a steel washer with Buna inner ring. Also available with Viton® ring or as a stainless steel washer with Viton® ring. Add -V for Viton® or -SS-V for stainless steel/ Viton® when ordering.

Safety

To help ensure the safe and reliable performance of TruFit products, complete system design must be considered prior to installation of the pipe, tubing and fittings.

Determining the design compatibility of materials, media, flows, temperatures and pressures; as well as implementing proper installation, operation and maintenance of the system are the responsibilities of the systems' owners, designers and users.

SSP Safety Reminders

All SSP products are designed and manufactured with safety in mind.

The following is a limited list of general safety tips as reminders of good safety practices:

- Do not install, tighten or loosen a fitting or adapter while the system is under pressure.
- Do not loosen a fitting, nut or plug to relieve or bleed system pressure.
- Always use a back-up wrench to hold the pipe or pipe fitting body steady when tightening or loosening.
- Use proper thread lubricants and sealants on tapered pipe threads.
- Tube fitting end connection and tubing material should be similar (stainless steel fittings on stainless steel tubing, brass fittings on copper tubing, etc.) with the tubing material being fully annealed.
- Do not weld tube fittings that are assembled. Prior to welding, remove all components such as nut, ferrule(s), o-ring, and seals. Protect the sealing and thread areas of the tube fitting by covering with a plug or another nut.

TruFit® Fittings

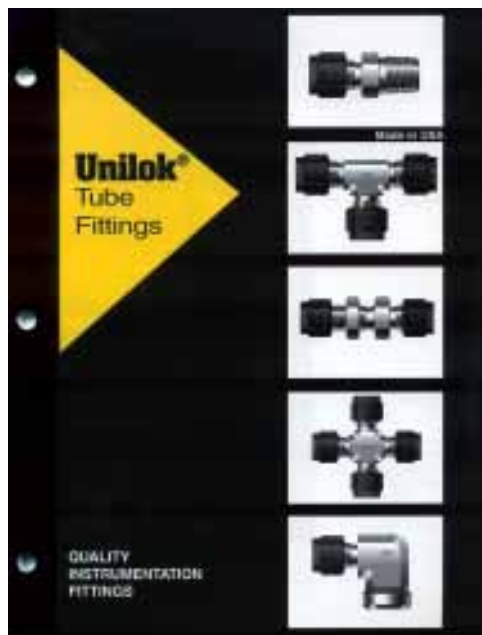
LIFETIME LIMITED WARRANTY

SSP guarantees all TruFit fittings to be free from defects in materials and workmanship. Additionally, SSP guarantees TruFit fitting product performance to the published catalog specifications when properly installed according to the catalog selection and installation instructions. To initiate a warranty claim, suspected defective product must be returned to SSP with the nature of potential defect documented for factory evaluation. Any product with a determined defect in material or workmanship will be replaced with equivalent product at no charge.

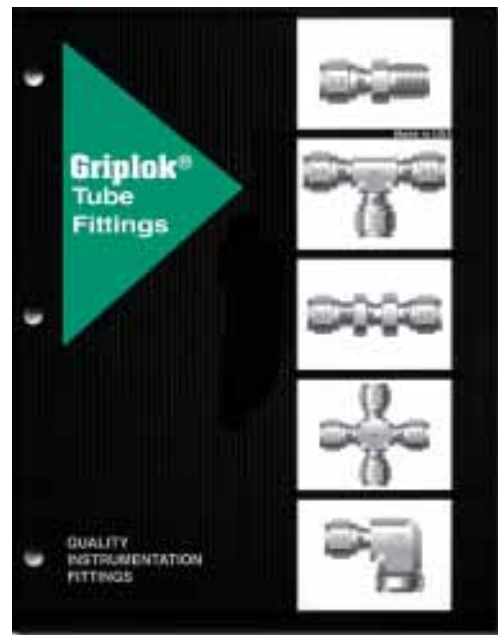
This warranty comprises the sole and entire warranty pertaining to items provided hereunder. There is no other warranty, guarantee, express or implied representation of any kind whatsoever. All other warranties including, but not limited to, merchantability and fitness for purpose, whether express, implied, or arising by operation of law, course of dealing, or trade usage are hereby disclaimed. There are no warranties which extend beyond the description on the face hereof; and this warranty does not apply in cases of abuse, mishandling, or normal use depreciation. In no event, whether alleged to arise from breach of contract, express or implied warranty, by operation of law, negligence or otherwise, will SSP be liable for any incidental, consequential, lost property, or other special damages of any kind whatsoever. The exclusive, only remedy under this warranty is the replacement of determined defective parts as set forth above.

Also from SSP Instrumentation

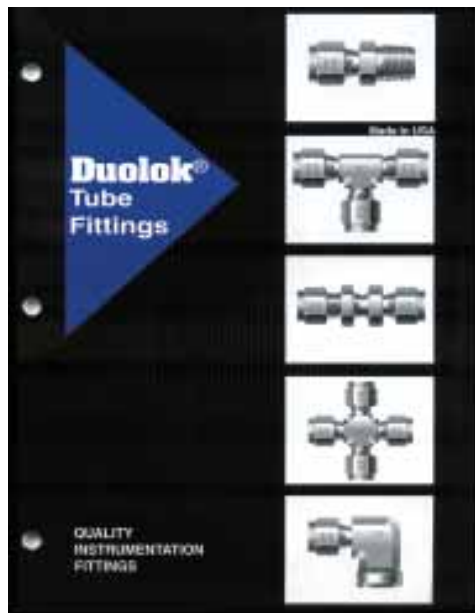
In addition to Duolok Tube Fittings, SSP Instrumentation also offers Unilok and Griplok Instrumentation Tube Fittings; TruFit Pipe, Weld, Hose and Adapter Fittings; and FloLok Valves. Contact your SSP Instrumentation Distributor for more information.



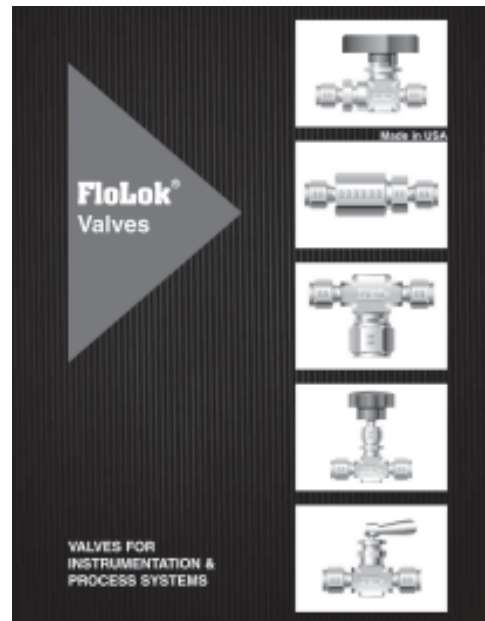
Unilok® Tube Fittings



Griplok® Tube Fittings



Duolok® Tube Fittings



FloLok® Valves

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